



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D305-541-044
D2578

D3053-042
Job Sheet 170357



Part No: D3053-042

Job Qty: 1 ea

Part Name: 212 Basket Base Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/15/18

Job Tracking No:

Due Date: 2/5/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV C SHEETS 1,4,5 IPP C 02.09.04 M304EX0.75-16F was M750-16FXS-S/S KJ/RF IPP Rev:D 08-08-29 revB as per dwg DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	2/1/18	2/1/18	0.00	0.00	Start Up Large Fab-5		DC 2018-01-19
100	Large Fab	1 pcs	2/2/18	2/2/18	0.00	16.67	Large Fab 8		D.M.L 18-2-6
110	Large Fab	1 pcs	2/3/18	2/3/18	0.00	16.67	Large Fab 1		CL 18-2-6
120	QC	1 pcs	2/3/18	2/3/18	0.00	0.00	QC9		QPC
130	QC	1 pcs	2/3/18	2/3/18	0.00	0.00	QC5		QPC
140	HandFinish	1 pcs	2/3/18	2/3/18	0.00	0.35	HandFinish2		2018/02/07 JSC
150	Powdercoat	1 pcs	2/5/18	2/5/18	0.00	0.96	Powdercoat2		BL 18-2-7
160	QC	1 pcs	2/5/18	2/5/18	0.00	0.00	QC3		18-2-09
170	Packaging	1 pcs	2/5/18	2/5/18	0.00	0.00	Packaging3-1		2018-2-06
180	QC21-SA	1 Ea	2/5/18	2/5/18	0.00	0.00	QC21		2018-2-06

Part Op 100 - 1-Cut 5 D2235-3 FROM D3166-1 using DT8365

Descriptions: 110 - 1 -Weld as per Dwg D3053 using Welding Table and corner Jig Deburr as required

150 - START TIME: 5:10 A.T: 3:30 FINISH: 5:25 M138467

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D3166-1 5011754	5	21	0	0
	M304EX0.75-16F 5019329	48	574	0	0
	M304TS0.750W.065 5008917	43	1,074	0	0
	D2232-3 5033173	2	6	0	0
110-Large Fab	D2327-3 154190	2	6	0	0
	D2581 5035999	2	18	0	0

Part Specifications

Specifications could not be found.

Plex 1/15/18 1:25 PM dart.poulin.mario

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Esh ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																																																																													
Date : _____ Desci _____	 S033941 212 Basket Base Assembly Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K64 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com																																																																																																														
PART NO: D3053-042 Original Serial #: S033941 Revision: Operation: Start up Operation 01/19/18 Change No:		Job No: 170357																																																																																																													
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